

Welding Certificate

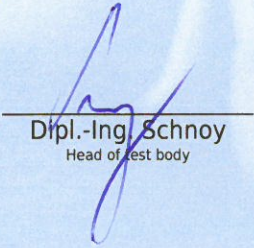
SLVHa-EN1090-3.00324.2014.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-3 for execution of structural aluminium components

Manufacturer	BSB Industry A/S	
	Kongsbjerg 33 6640 Lunderskov DENMARK	
Technical specification	EN 1090-3:2019	
Execution class(es)	EXC3 according to EN 1090-3	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	131, 141	
Material Group	22, 23 according to CEN ISO/TR 15608 and EN 1090-3, table 2 and 3	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Wojciech Chojnacki, IWE	born on: 07.07.1982
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Jesper Brølling	born on: 19.05.1978
Confirmation	Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.	
Validity start	14.09.2022	
Period of validity	06.08.2024	
Remarks	see reverse	



Place and date of issue Hannover, 07.10.2022
Dupont/SU


Dipl.-Ing. Schnoy
Head of test body

welding certificate

SLVHA-EN1090-3.00326.2014.007

manufacturer	BSB Poland Sp. z o.o. Ciechocin 36A PL 87-408 Ciechocin
welding factory	BSB Poland Sp. z o.o. Ciechocin 36A PL 87-408 Ciechocin
technical specification	EN 1090-3:2019
execution class	EXC3 according to EN 1090-3:2019
welding process(es) <small>(reference to DIN EN ISO 4063)</small>	131 - Metal inert gas welding 141 - TIG gas tungsten arc welding
material group	22, 23 according to CEN ISO/TR 15608 and EN 1090-3, table 2 and 3
responsible welding coordinator <small>(Title, Surname, Name, Qualification)</small>	Wojciech Chojnacki, IWE
substitute <small>(Title, Surname, Name, Qualification)</small>	Tobiasz Tylkowski, IWE
remarks	Special processes: therminal cutting assembling with mechanical fasteners
Confirmation	All provisions concerning welding as described in the above technical specification(s) were applied.
begin of validity	2022-11-08
period of validity	2025-08-12
place/date of issue	Hannover/2023-01-10
certified body	GSI SLV Hannover (GSIHa)